



Job Sheet 168225



Job Qty: 5 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 12/1/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Heli Welders Canada (CHWEL01)

Building 47, Unit #1, 21330 56th Avenue Langley, BC, V2Y 0E5 Canada ph:(604) 530-5225

Note: DWG REV NC3 IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.07 AS PER DWG NC3 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Part Op 120 - TWO fastener must be install finger-tight (see note 9) Assemble as per dwg and apply loctite 598 on all faying
 Descriptions: surfaces shown on dwg per note 7. exp. date: 06/19

140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

21 JAN 19 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	5016328 4x 646.3310 5016301 1x	5	0	0	0
	5017163 1x 646.3311 5017162 4x	5	0	0	0
	-646.3312 F164443	5	5	0	0
	646.3313 5016014	5	1	0	0
	646.3314 F162489	5	10	0	0
	646.3315 F162480	5	10	0	0
	646.3316 F162428	5	11	0	0
	AN3-12A F153854	10	114	0	0
	AN3-14A FM138040-40	5	169	0	0
	MS21042L08 FM138333-3	90	1,299	0	0
	MS21042L3 5006901	15	1,182	0	0
	MS27039-08-19 5006968	90	805	0	0
	NAS1149F0332P M133701-0720	30	2,670	0	0
	NAS1149FN832P-112122-1	180	4,202	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S030952



Upper Cutter Assembly

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PART NO:
Revision:
Operation:
Change No:

646.3301

Start up Operation

Mfg Date: 01/10/18
Job No: 168225